

0004 Technical Service Information

Concerns:	Cylinder head cover gasket
Make:	Ford
Model:	Fiesta, Focus, Fusion
Engine code:	1.25/1.3/1.4/1.6 liter Zetec SE + Duratec 16V

Aluminum/plastic cylinder head cover Zetec/Duratec

The engines listed in the appendix were supplied with both plastic and aluminum cylinder head covers, each with different valve cover gaskets. There are no classifying criteria.

Zetec SE SFI

- 1.25 liters:** DHA, DHB, DHC, DHD, DHE, DHF, DHG
1.4 liters: FHA, FHD, FHE, FHF, FXDA, FXDB, FXDC, FXDD
1.6 liters: FYDA, FYDB, FYDC, FYDD, FYDH, L1T, L1V

Duratec 16 V SFI

- 1.25 liters:** FUJA, FUJB, M7JA, M7JB
1.4 liters: ASDA, ASDB, FXJA, FXJB
1.6 liters: FYJA, FYJB, HWDA, HWDB

The head sets for the engines cited above have been replaced with head sets without valve cover gaskets. The customer must therefore order the correct cylinder head cover gasket separately.

with VCG	without VCG	with VCG	without VCG
02-31865-01	= 02-31865-02	02-31730-01	= 02-31730-04
02-34295-01	= 02-34295-02	02-31730-02	= 02-31730-04
02-36400-01	= 02-36400-02	02-31730-03	= 02-31730-06
02-33900-01	= 02-33900-04	02-36405-01	= 02-36405-02
02-33900-02	= 02-33900-04	02-35930-01	= 02-35930-02
02-33900-03	= 02-33900-06		

Tightening specifications for ALU + plastic cylinder head cover:
 Stage 1 = 3 Nm, Stage 2 = 10 Nm

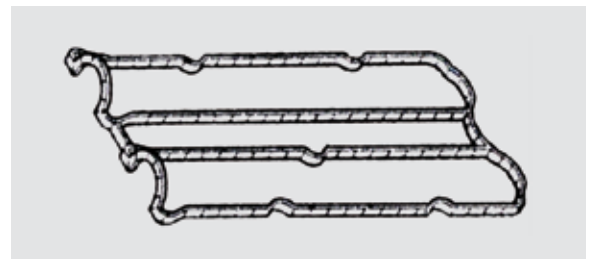


Fig. 1_Cylinder head cover gasket for the plastic cylinder head cover, Reinz-No.: 71-38086-00, OE No. 1 141 575

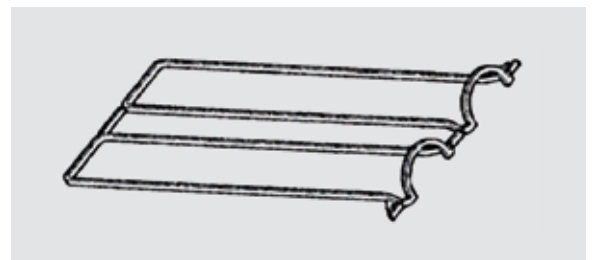


Fig. 2_Cylinder head cover gasket for the aluminum cylinder head cover, Reinz-No.: 71-33846-00

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