

0007 Technical Service Information

Concerns:	61-27005-30
Make:	Mercedes Benz
Model:	6-cylinder OM 603 series engines
Engine code:	OM 603.912/913/931/960/961/963

CHG metal reinforcement Mercedes Benz OM 603 61-27005-30 / -40 / -50

The cylinder head gasket 61-27005-30 has been replaced by 61-27005-40. In this new version, additional metal reinforcements have been added to improve durability, particularly in high-performance engines.

We also offer repair versions. These cylinder head gaskets have been standardized and are equivalent to the following Mercedes OES numbers:

OES 603 016 32 20 and OES 603 016 34 20 correspond to:

REINZ 61-27005-40

Thickness 1.75 mm; bore Ø 88.5 mm

OES 603 016 33 20 and OES 603 016 35 20 correspond to:

REINZ 61-27005-50

Thickness 2.00 mm; bore Ø 88.5 mm

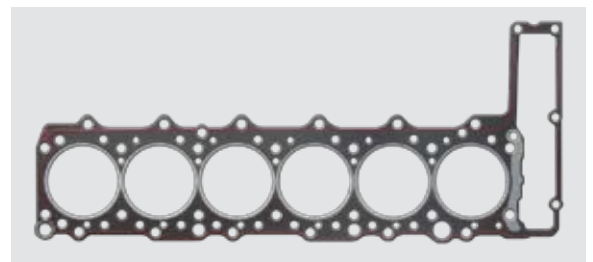


Fig. 1_Old version without reinforcement

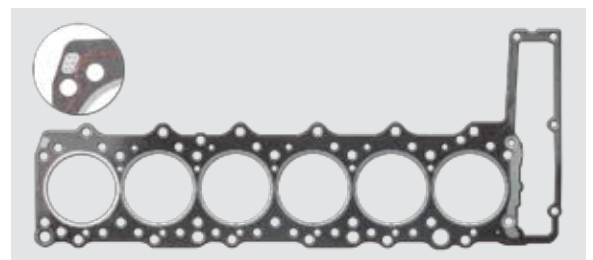


Fig. 2_New version with reinforcement

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